The following installation instructions shall be used when installing the hydraulic cartridge service kit.

**Hydraulic Cartridge Service Kit**  
MGM 9041005, International 3579487C96

**Installation Instructions**  
The hydraulic cartridge has a double starting thread. To install:

1) Start with the solenoid valve facing in the direction of the mounting bolts (6 o’clock) as shown below.

| CAUTION | Do not put any pressure on the solenoid valve assembly. |

2) Turn Clockwise and tighten to 50 ± 5 ft-lbs of torque using the flats on the cartridge assembly.

**Thread Start Position**

![Thread Start Position Diagram](Instruction Card 8098134 Rev. 1)

3) The valve should end up as shown below.

**Installed Position**

![Installed Position Diagram](Instruction Card 8098134 Rev. 1)