



# MGM Brakes

A Division of Indian Head Industries, Inc.

## TECHNICAL BULLETIN

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### SUBJECT: PROCEDURE FOR SHIPPING CHAMBERS\*

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Insert release bolt into center hole of head and be sure formed end of bolt has entered hole in piston inside the chamber. Continue to insert bolt until it bottoms out.

**Important:** If you are not absolutely sure of correct bolt-to-piston engagement, repeat this step until you are sure.

Turn release bolt 1/4 turn clockwise and pull bolt out to lock formed end into piston. Then holding bolt locked into piston, install flat washer and release nut on end of release bolt and turn down nut against flat washer until finger tight. Using a 3/4 inch wrench (never use an impact-type wrench) tighten the release nut at least one full additional turn.

**Important:** Do not ship chamber unless release bolt is properly installed.

\* - This procedure is to be used only if air pressure is not available. If air pressure is available please see MGM Service Manual Form #4058.

**WARNING** - Do not remove Piggyback/Spring Brake Clamp Ring for any purpose at any time, as serious injury may result from sudden release of the power spring.

