



MGM Brakes

A Division of Indian Head Industries, Inc.

TECHNICAL BULLETIN

**SUBJECT: FIELD MODIFICATION OF S-CAM SERVICE BRAKE CHAMBER
PISTON RODS**

MGM Brakes product warranty will be voided for any S-Cam Service Chamber or Combination Spring Brake Assembly which has been field modified by having additional and/or new threads cut or machined on the piston rod.

All new production MGM Brakes have roll-formed threads on the piston rod. Recutting or remachining threads on such rod material will result in threads of undersize dimensions and tensile load capability below standard specifications.

MGM Brakes offers all S-Cam service Brake Chambers and Combination Service Spring Brake Chambers with various piston rod and thread lengths for OEM installations. Combination Brake Chambers with fully threaded 8.00 inch long universal piston rods are available for service replacement installations.

